

**ENGINE**

**1.002**

GROUP NO. — DESCRIPTION — YEAR and MODEL	PRIMARY GROUP NO.	PER CAR	PART NO.	CODE
<b>1.002 ENGINE ASSEMBLY, Short (Incl. Cylinder Block, Pistons, Pins, Rings, Connecting Rods, Main Bearings, Crankshaft, Camshaft, Camshaft Bearing, Valve Lifters (On 01 And 10 (OHVC) Only), Valves (On 01 (LHE) Only), Timing Gears And Timing Chain).</b>				
60 Thru 62 01 (LHE-WST)(LHE-WOD): 63 01 (LHE-WST-Note 1.002-3)(LHE-WOD-Note 1.002-3)(Replaces 320 0906, 320 2589, 320 3315)	.....	1	320 3901	
60 Thru 63 01 (LHE-WAT): 63 01 (LHE-WST-Note 1.002-4) (LHD-WOD-1.002-4) .....(Replaces 320 0907, 320 2590)	.....	1	320 3902	
60 01 (OHV-WST)(OHV-WOD) ..... (Use 320 2512)	.....	1	320 2411	
60 01 (OHV-WAT) ..... (Use 320 2513)	.....	1	320 2412	
61 01 (OHV-WST)(OHV-WOD) .....	.....	1	320 2512	
61 01 (OHV-WAT) .....	.....	1	320 2513	
<b>61-62 01 (LHE-WST Export 3-3/4" Stroke)(LHE-WOD Export 3-3/4" Stroke) .....</b>	.....	1	320 2932	
64 01 (LHE) .....	.....	1	320 4683	
62-63 01 (OHV-WST-Note 1.002-3)(OHV-WOD-Note 1.002-3): 60 Thru 63 10 (OHVC-196-WST-Note 1.002-3) ..... (Replaces 320 2017, 320 2875, 320 3320)	.....	1	320 3907	
62-63 01-10 (OHVC-196-WAT): 63 01-10 (OHVC-196-WST-Note 1.002-4) (OHVC-196-WOD-Note 1.002-4): 60-61 10 (OHVC-WAT): <b>63 10 (OHVC-WST-Heavy Duty-Note 1.002-4 And 1.002-2) .....(Replaces 320 2018, 320 2876)</b>	.....	1	320 3908	
64 01-10 (OHVC-196) .....	.....	1	320 4686	
65 01 (LHE) .....	.....	1	320 5597	
65 01 (OHV-196) .....	.....	1	320 5600	
65 01 (OHV-199) .....	.....	1	320 5583	
<b>60-61 10 (WST-Heavy Duty-Note 1.002-1): 62 10 (OHVC-WST-Heavy Duty-Note 1.002-2): 63 10 (OHVC-196-WST-Heavy Duty-Note 1.002-2 And Note 1.002-3) .....(Replaces 320 2884)</b>	.....	1	320 4065	
61 Thru 64 10 (OHVA): <b>63 10 (OHVA-WST-Heavy Duty-Note 1.002-2 And 1.002-4) .....</b>	.....	1	****	
<p>**** Order 320 6875 Engine plus one or more of the following Kits required for proper installation. If original equipment is:</p> <p>61 (WAT).....Order 320 6975</p> <p>62 (WAT).....Order 320 6977</p> <p>61 Thru 64 (WPS-LAC) .....Order 316 9177</p> <p>61 Thru 64 (WAC-LPS)(WAC-WPS) .....Order 320 6976</p> <p>63-64 (All) .....Order 320 6978</p> <p>61-62 (WPV): 63-64 (All) .....Order 320 6979</p> <p>63-64 (WAE) .....Order 320 6985</p> <p>61 Thru 64 (WDT) .....Order 320 1498 and 315 8679</p> <p>163 10 (Can-WAE) .....Order 316 5926</p>				
<b>63 10 (OHVA-WST-Heavy Duty-Note 1.002-2 And Note 1.002-3).....</b>	.....	1	320 4068	
65 01-80 (OHV-232): 64-65 10 (OHV-232).....	.....	1	320 5399	

- NOTE 1.002-1:** On 60-61 10 (WST) Cars having a production installed Heavy Duty Package can be identified in the following way:  
The Trunnion at the Transmission end of the Torque Tube is Welded instead of Threaded to the Torque Tube.
- NOTE 1.002-2:** On 62-63 10 (WST) Cars having a production installed Heavy Duty Package can be identified in the following way:  
The Transmission Case Cover is mounted to the Transmission with 6 Bolts instead of 4.
- NOTE 1.002-3:** On 63 01 used prior Engine Code No. 408A22 (LHE-WFGS), 409A13 (LHE-WST-LES), 409A07 (LHE-WOD-WES), 410A04 (LHE-WST-WES), 410A15 (LHE-WOD-LES), 408C21 (OHV-WFGS), 409C11 (OHV-WOD-LES), 409C07 (OHV-WOD-WES), 409C07 (OHV-WST-WES): On 63 07 used prior to Engine Code No. 409C07 (WST-WES), 409C07 (WOD): On 63 10 used prior to Engine Code No. 408C22 (OHV-WST-WES): 408C31 (OHVC-WST), 409C15 (OHVC-WOD-WES), 408B31 (OHVA-WST), 409B15 (OHVA-WOD).
- NOTE 1.002-4:** On 63 01 used beginning with Engine Code No. 408A22 (LHE-WFGS), 409A13 (LHE-WST-LES), 409A07 (LHE-WOD-WES), 410A04 (LHE-WST-LES), 410A15 (LHE-WOD-LES), 408C21 (OHV-WFGS), 409C11 (OHV-WOD-LES), 409C07 (OHV-WOD-WES), 409C07 (OHV-WOD-WES), On 63 07 used beginning with Engine Code No. 409C07 (WST-WES), 409C07 (WOD): On 63 10 used beginning with Engine Code No. 408C22 (OHV-WST-WES), 408C31 (OHVC-WST), 409C15 (OHVC-WOD-WES), 408B31 (OHVA-WST), 409B15 (OHVA-WOD).