

GROUP 4

CARTER NO.	A.M. NO.	DESCRIPTION	PER CAR
61-291	320 3850	Throttle Lever Adjusting Screw Spring	1
61-298	320 3840	Fast Idle Cam Spring	1
61-426	320 3844	Idle Adjustment Screw Spring	1
61-657	320 3855	Pump Spring (Upper)(Not Shown)	1
61-658	320 3856	Pump Spring (Lower)	1
63-58	320 3818	φ Coil Housing Retainer	3
63-208	320 3821	φ Float Lever Pin Retainer	1
63-209	320 3822	φ Metering Rod Retainer	1
63-213	320 3823	φ Discharge Ball Retainer (Not Shown)	1
63-251	320 3824	φ Pump Spring Retainer	1
64-234S		Pump Plunger and Rod Assembly (Use 64-233S)	
64-233S	320 2941	##* Pump Plunger and Rod Assembly	1
75-1512S		Metering Rod Assembly (Use 75-1620)	
75-1620		* Metering Rod Assembly - Standard .074" x .070"	1
75-1622	316 9635	Metering Rod - 1 Size Lean For 5,000 Ft. Altitude	1
101-136	320 6431	Coil Housing Attaching Screw	3
101-160S	320 6432	Air Horn Attaching Screw and Washer Assembly	9
101-365		Throttle Lever Adjusting Screw	1
PI01-378	320 6471	Dust Cover Screw	2
101-393	320 6472	Throttle Shaft Screw	1
101-419	320 6473	Throttle Valve Attaching Screw (Not Shown)	2
114-161S	320 6474	Throttle Shaft Arm and Link Assembly (Contains 1 of 114-160 and 1 or 117-186 assembled)	1
115-241		Connector Rod (Use 115-332)	
115-332	320 6475	Connector Rod	1
116-25	320 3826	φ Discharge Check Ball (Not Shown)	1
117-168		Fast Idle Link (Use 117-183)	
117-183	320 6476	Fast Idle Link	1
117-185	320 6477	Pump Lifter Link	1
118-178		Dust Cover	1
120-161		Metering Rod Jet (Use 120-171)	
120-171		* Metering Rod Jet (.1065)	1
121-78		##* Coil Housing Gasket	1
121-263		##* Dust Cover Gasket	1
121-344		Body Gasket (Use 121-352)	
121-352		##* Body Gasket	1
122-108S	320 3863	Pump Intake Check Assembly	1
122-119S		Pump Intake Check Assembly (Use 122-108S)	
136-228	320 3828	φ Pump Shaft Washer	1
150-62	320 3829	φ Choke Piston Pin	1
150A-10	320 3830	Pin Spring	1
160-133	320 6479	Step-up Piston	1
160-138	320 3866	Choke Piston	1
170UN-61S		Thermostatic Coil and Housing Assembly (Use 170AE-61S)	
170AE-61S	320 6268	Thermostatic Coil and Housing Assembly	1
181-282S		Fast Idle Cam Assembly (Use 181-234S)	
181-234S	320 6480	Fast Idle Cam Assembly	1
186-24	320 6481	Choke Baffle Plate	1
230-10		* Power Jet (.076")	1