

GROUP 4

CARTER NO.	A.M. NO.	DESCRIPTION	PER CAR
30A-44	320 2229	Idle adjustment screw	1
39-10	320 3812	φ Choke valve attaching screw	2
39-11	320 3813	φ Throttle valve attaching screw	2
47-14	320 3814	φ Welsh plug	1
61-242	320 3839	Metering rod spring	1
61-298	320 3840	Fast idle cam spring	1
61-389	320 3842	Pump diaphragm spring	1
61-390	320 3843	Upper pump spring	1
61-439	320 3852	Pump discharge spring	1
61-451	320 3853	Pump diaphragm spring (For use at 5,000 ft. altitude)	1
61-463		° Step Up Spring (For Positive Ventilation Cars Only)	1
63-58	320 3818	φ Coil housing retainer	3
63-92	320 3819	φ Diaphragm spring retainer	1
63-104	320 3858	Throttle shaft retaining ring	1
63-135	320 3820	φ Upper pump spring retainer	1
75-779		* Metering rod-standard .078" x .07325" x .047"	1
75-793	320 6429	Metering rod-1 size lean .078" x .0745" x .050"	1
75-794	320 6430	Metering rod-2 sizes lean .080" x .076" x .053"	1
75-1474	315 7891	Metering rod-1 size lean for 5,000 Ft. and over .080" x .076" x .059" (Special equipment)	1
75-1598		° Metering Rod (For Positive Ventilation Cars Only)	1
101-28		Throttle shaft arm attaching screw	1
101-58		Diaphragm housing attaching screw	1
101-121		Throttle lever adjustment screw	1
101-136	320 6431	Coil housing attaching screw	3
101-149S		Body flange attaching screw and washer assembly	3
101-160S	320 6432	Air horn attaching screw and washer assembly	5
101-216S	320 6487	Dashpot bracket attaching screw and washer assembly (Not shown)	2
101-282S	320 6433	Diaphragm housing attaching screw and washer assembly	3
105A-52		Dashpot lock nut (Not shown)	1
111-57S	320 6434	Metering rod arm assembly	1
114-75S	320 6435	Throttle shaft arm assembly	1
115-159	320 6436	Choke connector rod	1
116-13	320 3825	φ Pump check ball	1
117-113	320 3861	Fast idle link	1
117-137	320 6437	Pump lifter link	1
117-138	320 3862	Pump connector link	1
120-170		* Metering rod jet (.102)	1
121-94		*+ Thermostatic coil housing gasket	1
121-153		*+ Body flange gasket	1
121-169		*+ Bowl cover and air horn gasket	1
122-64S	320 6438	Intake ball check assembly	1
150-62	320 3829	φ Choke piston pin	1
156-17	320 6439	Fuel line elbow	1
160-106	320 6440	Choke piston	1
170-215S	320 6441	Pump diaphragm housing assembly	1
170T-61S	320 3867	Thermostatic coil and housing assembly	1
172-21	320 3831	φ Throttle connector rod retainer	1
180-114		Dashpot bracket (Not shown)	1
181-179S		Fast idle cam assembly	1
186-14	320 6442	Coil housing baffle plate	1
186-45	320 6443	Fuel bowl baffle plate	1
202-69S	320 4334	Dashpot assembly (Not shown)	1
203-43S	320 2236	#* Pump diaphragm assembly	1