

CARTER NO.	A.M. NO.	DESCRIPTION	PER CAR
30A-64	320 2792	Idle adjustment screw	1
39-10	320 3812	Ø Choke valve attaching screw	2
47-14	320 3814	Welsh plug	1
61-148		Step-up piston spring (Use 61-604)	
61-604	320 3857	* Step-up piston spring	1
61-291	320 3850	Throttle lever adjusting screw spring	1
61-298	320 3840	Fast idle cam spring	1
61-426	320 3844	Idle adjustment screw spring	1
61-657	320 3855	Pump spring (upper) (Not shown)	1
61-658	320 3856	Pump spring (lower)	1
63-59	320 3818	Ø Coil housing retainer	3
63-208	320 3821	Ø Float lever pin retainer	1
63-209	320 3822	Ø Metering rod retainer	1
63-213	320 3823	Ø Discharge ball retainer (Not shown)	1
63-251	320 3824	Ø Pump spring retainer	1
64-234S		Pump plunger and rod assembly (Use 64-233S)	
64-233S	320 2941	** Pump plunger and rod assembly	1
75-1512S		Metering rod assembly (Use 75-1561S)	
75-1561S		* Metering rod assembly - standard .075" x .071" x .060"	1
75-1559		Ø Metering rod (For Positive Ventilation Cars Only)	1
101-136	320 6431	Coil housing attaching screw	3
101-160S	320 6432	Air horn attaching screw and washer assembly	9
101-365		Throttle lever adjusting screw	1
P101-378	320 6471	Dust cover screw	2
101-393	320 6472	Throttle shaft screw	1
101-419	320 6473	Throttle valve attaching screw (Not shown)	2
114-161S	320 6474	Throttle shaft arm and link assembly (Contains 1 of 114-160 and 1 of 117-186 assembled)	1
115-241		Connector rod (Use 115-332)	
115-332	320 6475	Connector rod	1
116-25	320 3826	Ø Discharge check ball (Not shown)	1
117-188		Fast idle link (Use 117-183)	
117-183	320 6476	Fast idle link	1
117-185	320 6477	Pump lifter link	1
118-178		Dust cover	1
120-161		Metering rod jet (Use 120-171)	
120-171		* Metering rod jet (.1065)	1
121-78		** Coil housing gasket	1
121-263		** Dust cover gasket	1
121-344		Body gasket (Use 121-352)	
121-352		** Body gasket	1
122-108S	320 3863	Pump intake check assembly	1
122-119S		Pump intake check assembly (Use 122-108S)	
136-228	320 3828	Ø Pump shaft washer	1
150-62	320 3829	Ø Choke piston pin	1
150A-10	320 3830	Pin spring	1
160-133	320 6479	Step-up piston	1
160-138	320 3886	Choke piston	1
170UN-61S		Thermostatic coil and housing assembly (Use 170AE-61S)	
170AE-61S	320 6268	Thermostatic coil and housing assembly	1
181-282S		Fast idle cam assembly (Use 181-234S)	
181-234S	320 6480	Fast idle cam assembly	1
186-24	320 6481	Choke baffle plate	1
233-10		* Power jet (.076")	1