

## GROUP 4

KEY NO.	HOLLEY NO.	A.M. NO.	DESCRIPTION	PER CAR
7	5R-420	320 3106	⊕ Main Well and Economizer Body Screw and LW (Short)	2
8	5R-421	320 3107	⊕ Main Well and Economizer Body Screw and LW (Long)	3
9	5R-425	320 3108	⊙⊕ Float Bowl Clamp Screw and Lock Washer	4
10	5R-534	320 3110	⊕ Throttle Stop Screw	1
11	5R-571	320 3115	⊕⊕ Throttle Body Screw and Lock Washer	2
12	5R-641	320 3120	⊕⊕ Economizer Body Screw and Lock Washer	3
13	5R-731	320 6312	⊓ Thermostat Housing Screw	3
14	5R-773	320 3124	⊕⊕* Choke Plate Screw and Lock Washer	2
15	5R-806	320 3126	⊕⊕ Choke Housing Screw and Lock Washer	2
16	5R-2359A		Main Body and Plugs Assembly	1
17	7R-48-3	320 6313	Pump Discharge Ball Retainer	1
18	7R-274	320 6314	Pump Inlet Ball Retainer	1
19	8R-453	315 3999	⊕# Flange Gasket	1
20	8R-482		+ Fuel Inlet Seat Gasket	1
21	8R-534	320 2203	⊕# Economizer Body Gasket	1
22	8R-568		⊓# Choke Housing Gasket	1
23	8R-579		⊙# Float Bowl Gasket	1
24	8R-644		⊓# Choke Thermostat Housing Gasket	1
25	8R-864		⊕# Throttle Body Gasket	1
26	9R-70		Throttle Plate	1
27	10R-885A		Throttle Lever and Shaft Assembly	1
28	12R-2719A		⊕ Throttle Body and Shaft Assembly	1
29	15R-36	320 2205	⊕* Idle Adjusting Needle	1
30	16R-316A	320 2946	⊙ Float and Lever Assembly	1
31	18R-81AS	320 3495	⊕* Fuel Inlet Valve and Seat Assembly	1
32	19R-219	320 6401	Spark Fitting	1
33	19R-223	320 6362	Fuel Inlet Fitting	1
34	22R-40-55	320 3166	Main Jet	1
34	22R-40-56	320 3250	* Main Jet (For Positive Ventilation Cars Only)	1
35	25R-166A	320 2213	⊕# Economizer Stem Assembly	1
36	25R-167A	320 6407	⊕ Economizer Body Cover Assembly	1
37	27R-204	320 6316	⊓# Choke Shaft Seal	1
38	27R-229	320 6317	+ Fuel Inlet Seat Seal	1
39	28R-6	320 6318	Pump Inlet Ball	1
40	28R-94	320 3181	⊕⊕* Pump Discharge Ball	1
41	28R-94	320 3181	⊕⊕* Pump Push Rod Sleeve Ball	1
42	33R-368	320 3207	⊕ Pump Operating Link	1
43	34R-1374	320 3707	⊙ Float Bowl	1
44	34R-2757		⊓ Choke Housing Plate	1
45	34R-3014A		⊓ Choke Housing and Plugs Assembly	1
46	34R-3453A	320 3714	Main Well and Economizer Body and Plugs Assembly	1
47	35R-347A	320 2887	⊕#* Pump Diaphragm and Rod Assembly	1
48	36R-169	320 3189	⊙⊕* Float Retainer	1
49	36R-225	320 3190	⊕⊕* Choke Plate Link Retainer	1
50	38R-108	320 3191	⊕⊕ Idle Adjusting Needle Spring	1
51	38R-110	320 3192	⊕ Throttle Stop Screw Spring	1
52	38R-395	320 3193	⊕⊕ Pump Return Spring	1
53	38R-452	320 3194	⊕⊕ Pump Operating Spring	1
54	38R-759	320 3201	⊕⊕ Choke Lever Spring	1
55	39R-11	320 4409	⊓ Choke Shaft Nut	1
56	39R-166	320 6322	⊓ Choke Pick Up Lever Nut	1
57	40R-283	320 6323	Pump Discharge Valve Weight	1
58	41R-338A	320 6324	⊕ Fast Idle Cam Assembly	1
59	42R-200		⊕ Pump Push Rod Sleeve	1
60	46R-252	320 6326	⊓ Choke Shaft Nut Lock Washer (Shakeproof)	1
	46R-347		* Economizer Shim (For Pos. Ventilation Cars Only)	2
61	46R-529	320 6327	⊓ Choke Shaft Seal Washer	1
62	47R-160A	320 3224	⊓ Choke Therm. Hsg. Assy. (CP)(Ident. by "R" on Cover)	1
63	48R-183	320 3228	⊕⊕* Pump Operating Link Cotter Pin	2
64	49R-128	320 3229	⊓⊕ Choke Thermostat Housing Clamp	3
65	59R-46		⊙ Fuel Inlet Baffle	1
66	63R-570	320 6329	⊕ Pump Operating Lever Assembly	1
67	75R-37	320 3240	⊕⊕ Pump Operating Lever Retainer	1