

## GROUP 4

KEY NO.	HOLLEY NO.	A.M. NO.	DESCRIPTION	PER CAR
11	5R-731	320 6312	° Therm. Housing Screw	3
12	5R-757	320 6409	° Choke Housing Screw and L.W.	2
13	6R-1947A		Main Body & Plugs Assy.	1
14	7R-48-3	320 6313	Inlet Ball Retainer	1
15	7R-48-3	320 6313	Discharge Valve Retainer	1
16	7R-255	320 6399	Fuel Inlet Plug	1
17	8R-453	315 3999	#+W Flange Gasket	1
18	8R-534	320 2203	#+E Economizer Body Gasket	1
19	8R-538		#+ Pump Discharge Nozzle Gasket	1
20	8R-539		+ Fuel Inlet Seat Screw Gasket	1
21	8R-540		#+ Fuel Inlet Seat Gasket	1
22	8R-541		#+ Fuel Boss Plug Gasket	1
23	8R-545		Main Well Body Spacer Gasket	1
24	8R-568		#+° Choke Housing Gasket	1
25	8R-579		#+@ Float Bowl Gasket	1
26	8R-582		#+ Float Bowl Clamp Ring Gasket	1
27	8R-644		#+° Therm. Housing Gasket	1
28	8R-800		#+W Throttle Body Gasket	1
29	9R-70		W Throttle Plate	1
30	10R-755A		W Throttle Lever and Shaft Assy.	1
31	12R-2198A		W Throttle Body and Shaft Assy.	1
32	15R-36	320 2205	*W Idle Adj. Needle	1
33	16R-178A	320 2207	@ Float and Lever Assy.	1
34	17R-31	320 6400	Float Lever Shaft	1
35	18R-53AS	320 2211	## Fuel Inlet Needle & Seat Assy.	1
36	19R-219	320 6401	Spark Fitting	1
37	19R-223	320 6362	Fuel Inlet Fitting	1
38	21R-355-28	320 6315	Pump Discharge Nozzle	1
39	22R-40-59	320 3167	* Main Jet	1
40	25R-166A	320 2213	##E Economizer Stem Assembly	1
41	25R-167A	320 6407	E Economizer Body Cover Assy.	1
42	27R-204	320 6316	#+° Choke Shaft Seal	1
43	28R-6	320 6318	* Pump Inlet Ball	1
44	28R-94	320 3181	φ*W Pump Discharge Ball	1
45	28R-94	320 3181	φ*W Pump Push Rod Ball	1
46	33R-344	320 6319	*W Pump Oper. Link	1
47	34R-1374	320 3707	@ Float Bowl	1
48	34R-2757		° Choke Housing Plate	1
49	34R-2379A	320 6321	Main Well & Econ. Body & Plugs Assy.	1
50	34R-2810A		° Choke Housing and Plugs Assy.	1
51	35R-347A	320 2887	##W Pump Diaphragm and Rod Assy.	1
52	38R-108	320 3191	φW Idle Adj. Needle Spring	1
53	38R-110	320 3192	φW Throttle Stop Screw Spring	1
54	38R-395	320 3193	φW Pump Return Spring	1
55	38R-452	320 3194	φW Pump Oper. Spring	1
56	38R-566	320 6402	Float Bumper Spring	1
57	38R-759	320 3201	φ Choke Lever Spring	1
58	39R-11	320 4409	Choke Shaft Nut	1
59	40R-283	320 6323	Pump Discharge Valve Weight	1
61	42R-112		W Pump Push Rod Sleeve	1
62	46R-252	320 6326	° Choke Shaft Nut L.W.	1
63	46R-529	320 6327	° Choke Shaft Seal Washer	1
64	47R-144A	320 3225	° Therm. Housing Assy. (Complete)	1
65	48R-5	320 6403	Float Bumper Spring Retainer	2
66	48R-183	320 3228	φ*W Pump Oper. Link Retainer	2
67	49R-128	320 3229	φ° Therm. Housing Clamp	3
68	49R-187	320 6404	Float Bowl Clamp Ring	1
69	49R-250	320 6405	Float Bowl Clamp	4
70	63R-233A	320 6328	W Pump Oper. Lever Assy.	1
71	75R-37	320 3240	φW Pump Oper. Lever Retainer	1