

GROUP 4

| KEY NO. | CARTER NO. | A.M. NO. | DESCRIPTION | PER CAR |
|---------|------------|----------|---|---------|
| 13 | 30A-81 | 320 4321 | Idle Adjustment Screw | 1 |
| 14 | 39-10 | 320 3812 | φ Choke Valve Attaching Screw | 2 |
| 15 | 39-11 | 320 3813 | φ Throttle Valve Attaching Screw | 2 |
| | 47-14 | 320 3814 | φ Welsh Plug (Choke Piston) | 1 |
| | 47-31 | 320 4949 | φ Welsh Plug (Fuel Well) | 1 |
| 16 | 51-71 | 320 4322 | Fast Idle Cam Collar | 1 |
| 17 | 53A-466 | 320 6810 | Pump Arm | 1 |
| 18 | 61-291 | 320 5125 | Throttle Adjusting Screw Spring | 1 |
| 19 | 61-398 | 320 4323 | Pump Spring (Lower) | 1 |
| 20 | 61-467 | 320 3844 | Idle Adjustment Screw Spring | 1 |
| 21 | 61-731 | | * Pump Spring (Upper) | 1 |
| 22 | 61-773 | | ** Step-up Rod Spring | 1 |
| 24 | 61-758 | 320 6811 | Pump Arm Connector Link Spring | 1 |
| | 63-321 | | * Pump Cylinder Retainer | 1 |
| 25 | 63-327 | 320 4325 | φ Fast Idle Retainer | 1 |
| 26 | 63-282 | | * Pump Rod Retainer | 1 |
| 27 | 63-298 | 320 4326 | Coil Housing Retainer | 3 |
| 28 | 63-302 | 320 6498 | Pump Arm Retainer | 1 |
| 29 | 63-306 | 320 4327 | ** Step-up Rod Diaphragm Retainer | 1 |
| 30 | 63-309 | 320 6499 | Pump Arm Connector Link Retainer | 1 |
| 32 | 64-306S | 320 4329 | * Pump Plunger Assembly | 1 |
| 33 | 65-54 | 320 4330 | ** Step-up Rod Diaphragm Cover | 1 |
| 34 | 101-65 | 320 6412 | Choke Piston Lever Screw | 1 |
| 35 | 101-67 | 320 6413 | Float Pin Attaching Screw | 2 |
| 36 | 101-74 | 320 6414 | Pump Arm Retainer Screw | 1 |
| 37 | 101-136 | 320 6431 | Coil Housing Attaching Screw | 3 |
| 38 | 101-387 | 320 6415 | Throttle Lever Adjusting Screw | 1 |
| 39 | 101-514 | 320 6416 | Bowl Attaching Screw | 4 |
| 40 | 105A-69 | 320 6417 | Pump Arm Connector Link Nut | 1 |
| | 108-83 | | ** Ring | 1 |
| | 108-93 | | Bushing Pump Plunger Shaft | 1 |
| 41 | 115-391 | 320 6803 | Fast Idle Connector Rod | 1 |
| 42 | 115-385 | 320 6812 | Pump Arm Connector Link | 1 |
| 43 | 116-13 | 320 3825 | φ* Intake Check Ball | 1 |
| 44 | 117-200 | 320 4337 | Choke Piston Link | 1 |
| 45 | 121-527 | | * Coil Housing Gasket | 1 |
| 46 | 121-492 | | * Bowl Ring Gasket | 1 |
| 47 | 122-126 | 320 4336 | Pump Discharge Needle Seat | 1 |
| 48 | 122-132 | 320 5855 | * Intake Ball Check Seat | 1 |
| 49 | 136-257 | 320 6420 | Pump Washer | 1 |
| | 136-267 | | ** Conical Washer | 1 |
| 50 | 150-170 | 320 6421 | Choke Piston Pin | 1 |
| 51 | 160-279 | 320 6422 | Choke Piston | 1 |
| 52 | 170FF-771S | 320 6728 | Thermostatic Coil and Housing Assembly | 1 |
| 53 | 181-328 | 320 6814 | Fast Idle Cam (Inner) | 1 |
| | 181-329 | 320 6804 | Fast Idle Cam (Outer) | 1 |
| 54 | 203-172S | | Step-up Rod Diaphragm Assembly (Not Used) | 1 |