

## GROUP 4

KEY NO.	HOLLEY NO.	A.M. NO.	DESCRIPTION	PER CAR
	85C-1301	320 6351	Choke Shaft and Lever Kit (Includes all parts listed below which are coded with a X)	1
1	1R-836A	320 6357	Air Horn and Tube Assembly	1
2	2R-352A		X Choke Plate Assembly	1
3	3R-457A		X Choke Shaft and Lever Assembly	1
4	4R-745B		X Choke Lever	1
5	5R-357	320 4400	° Throttle Stop Screw	1
6	5R-816	320 4401	°X Fast Idle Cam Retainer	1
7	5R-928	320 4412	° Fast Idle Screw (Phillip Head)	1
8	5R-837	320 4402	°*X Throttle Plate Screw	2
9	5R-847	320 6358	Carb. Body Screw and Lockwasher	2
10	5R-848	320 4403	°H Thermostat Cap Clamp Screw	2
11	5R-849	320 4404	°X Choke Lever Screw	1
12	5R-906	320 4406	°*X Choke Plate Screw	2
13	8R-941		H# Thermostat Cap Gasket	1
14	8R-942		H# Choke Housing Gasket	1
15	8R-982		+# Carb. Body Gasket	1
16	8R-955	315 3999	Flange Gasket	1
17	9R-164		X Throttle Plate	1
18	10R-1090A		X Throttle Shaft and Lever Assembly	1
19	12R-2878A		Carb. Body and Shaft Assembly	1
	13R-860		Bearing Throttle Shaft (Not Shown)	1
20	15R-61	320 6361	* Idle Needle	1
21	16R-346A-3	320 4844	Floater Assembly	1
22	18R-104-A8	320 5127	#* Fuel Inlet Needle and Retainer Assembly	1
22	19R-223	320 6362	Fuel Inlet Fitting	1
23	22R-40-58	320 3251	Main Jet	1
23	22R-40-60		Main Jet	1
24	23R-321	320 6364	* Pump Discharge Valve	1
25	25R-322A	320 4424	Power Valve Piston Assembly	1
26	25R-336-A8	320 6365	#* Power Valve Assembly	1
27	27R-250	320 6366	#* Pump Piston Cup	1
28	28R-94	320 3181	* Pump Inlet Ball	1
29	29R-726	320 6367	* Floater Hinge Pin	1
30	31R-211A	320 4845	Pump Rod and Stem Assembly	1
31	33R-403		X* Pump Link	1
32	36R-340	320 4407	#* Pump Piston Cup Retainer	1
33	38R-108	320 3191	φ Throttle Stop Screw Spring	2
34	38R-108	320 3191	φ Idle Needle Spring	1
35	38R-975	320 4408	° Pump Return Spring	1
36	39R-11	320 4409	°X Pump Lever Nut	1
37	41R-428	320 6369	X Fast Idle Cam	1
38	43R-301	320 6370	X Fast Idle Link	1
39	46R-636	320 6371	X Pump Lever Nut Lock Washer	1
40	47R-189		H Choke Housing Plate	1
41	47R-190A	320 4425	H Thermostat Cap Assembly	1
42	48R-183-3	320 3228	* Choke Piston Link Pin	1
43	49R-562		Thermostat Cap Clamp	1
44	63R-566	320 6373	X Pump Lever	1
45	5R-893	320 4405	°@ Dashpot Bracket Screw	1
46	39R-193	320 4410	°@ Dashpot Nut	1
47	46R-2	320 4411	°@ Dashpot Bracket Screw Lock Washer	1
48	49R-600		@ Dashpot Bracket	1
49	58R-51A	320 6372	@ Dashpot Assembly	1
50		317 5910	Accelerator Overtravel Spring	1
51		400 0756	Accelerator Overtravel Spring Rivet	1