

GROUP 4

F-14063

KEY NO.	HOLLEY NO.	A.M. NO.	DESCRIPTION	PER CAR
3	3R-391A		X Choke Link and Lever Assembly	1
4	4R-582		III Choke Pick-Up Lever	1
5	4R-681A		III Choke Thermostat Lever, Link and Piston Assembly	1
6	5R-4	320 3101	φ* Throttle Plate Screw	2
7	5R-420	320 3106	φ Main Well & Economizer Body Screw & LW (Short)	2
8	5R-421	320 3107	φ Main Well & Economizer Body Screw & LW (Long)	3
9	5R-425	320 3108	lφ Float Bowl Clamp Screw and Lock Washer	4
10	5R-534	320 3110	Xφ Throttle Stop Screw	1
11	5R-571	320 3115	Xφ Throttle Body Screw and Lock Washer	2
12	5R-641	320 3120	Vφ Economizer Body Screw and Lock Washer	3
13	5R-731	320 6312	III Thermostat Housing Screw	3
14	5R-773	320 3124	Xφ* Choke Plate Screw and Lock Washer	2
15	5R-806	320 3126	IIIφ Choke Housing Screw and Lock Washer	2
16	6R-2309A		Main Body and Plugs Assembly	1
17	7R-48-3	320 6313	Pump Discharge Ball Retainer	1
18	7R-274	320 6314	Pump Inlet Ball Retainer	1
19	8R-253	315 3999	III+ Flange Gasket	1
20	8R-482		+ Fuel Inlet Seat Gasket	1
21	8R-534	320 2203	VII+ Economizer Body Gasket	1
22	8R-568		III+ Choke Housing Gasket	1
23	8R-579		l@#+ Float Bowl Gasket	1
24	8R-644		III+ Choke Thermostat Housing Gasket	1
25	8R-864		III+ Throttle Body Gasket	1
26	9R-70		Throttle Plate	1
27	10R-885A		Throttle Lever and Shaft Assembly	1
28	12R-2719A		III Throttle Body and Shaft Assembly	1
29	15R-36	320 2205	III* Idle Adjusting Needle	1
30	16R-316A	320 2946	l Float and Lever Assembly	1
31	18R-81AS	320 3495	## Fuel Inlet Valve and Seat Assembly	1
32	19R-219	320 6401	Spark Fitting	1
33	19R-223	320 6362	Fuel Inlet Fitting	1
34	22R-40-51	320 3165	Main Jet	1
34	22R-40-52		° Main Jet (For Positive Ventilation Cars Only)	1
	22R-40-54		@ Main Jet	1
35	25R-166A	320 2213	VII* Economizer Stem Assembly	1
36	25R-167A	320 6407	V Economizer Body Cover Assembly	1
37	27R-204	320 6316	III+ Choke Shaft Seal	1
38	27R-229	320 6317	+ Fuel Inlet Seat Seal	1
39	28R-6	320 6318	Pump Inlet Ball	1
40	28R-94	320 3181	X Pump Discharge Ball	1
41	28R-94	320 3181	Xφ* Pump Push Rod Sleeve Ball	1
42	33R-368	320 3207	III Pump Operating Link	1
43	34R-1374	320 3707	l Float Bowl	1
44	34R-2757		III Choke Housing Plate	1
45	34R-3014A		III Choke Housing and Plugs Assembly	1
46	34R-3386A	320 3713	Main Well and Economizer Body and Plugs Assembly	1
	34R-3617A		@ Main Well and Economizer Body and Plug Assembly	1
47	35R-347A	320 2887	III* Pump Diaphragm and Rod Assembly	1
48	36R-169	320 3189	lφ* Float Retainer	1
49	36R-225	320 3190	Xφ* Choke Plate Link Retainer	1
50	38R-108	320 3191	IIIφ Idle Adjusting Needle Spring	1
51	38R-110	320 3192	IIIφ Throttle Stop Screw Spring	1
52	38R-395	320 3193	Xφ Pump Return Spring	1
53	38R-452	320 3194	Xφ Pump Operating Spring	1
54	38R-759	320 3201	Xφ Choke Lever Spring	1
55	39R-11	320 4409	III Choke Shaft Nut	1
56	39R-166	320 6322	III Choke Pick Up Lever Nut	1
57	40R-383	320 6323	Pump Discharge Valve Weight	1
58	41R-338A	320 6324	X Fast Idle Cam Assembly	1
59	42R-200		X Pump Push Rod Sleeve	1
60	46R-252	320 6326	III Choke Shaft Nut Lock Washer (Shakeproof)	1