

GROUP 4

KEY NO.	CARTER NO.	A.M. NO.	DESCRIPTION	PER CAR
10	23-84	320 6494	Bowl	1
11	24-32	320 6495	Float Lever Pin	1
12	25-726S	320 5124	* Needle and Seat Assembly	1
13	30A-81	320 4321	Idle Adjustment Screw	1
14	39-10	320 3812	φ Choke Valve Attaching Screw	2
15	39-11	320 3813	φ Throttle Valve Attaching Screw	2
	47-14	320 3814	φ Welsh Plug (Choke Piston)	1
	47-31	320 4949	φ Welsh Plug (Fuel Well)	1
16	51-71	320 4322	Fast Idle Cam Collar	1
17	53A-456		Pump Arm	1
			Metering Rod Spring (Not Shown)	1
18	61-291	320 5125	Throttle Adjusting Screw Spring	1
19	61-398	320 4323	Pump Spring (Lower)	1
20	61-467	320 3844	Idle Adjustment Screw Spring	1
21	61-731		* Pump Spring (Upper)	1
22	61-731		* Step Up Diaphragm Spring	1
22	61-764		# Step-up Rod Spring	1
23			Step-up Rod Spring (Lower) (Not Used)	
24	61-738	320 6497	Pump Arm Connector Link Spring	1
25	63-123	320 4325	φ Fast Idle Retainer	1
26	63-282		* Pump Rod Retainer	1
27	63-298	320 4326	Coil Housing Retainer	3
28	63-302	320 6498	Pump Arm Retainer	1
29	63-306	320 4327	#* Step-up Rod Diaphragm Retainer	1
30	63-309	320 6499	Pump Arm Connector Link Retainer	1
31	63-310	320 4328	Intake Check Ball Retainer	1
32	64-306S	320 4329	* Pump Plunger Assembly	1
33	65-54	320 4330	#* Step-up Rod Diaphragm Cover	1
34	101-65	320 6412	Choke Piston Lever Screw	1
35	101-67	320 6413	Float Pin Attaching Screw	2
36	101-74	320 6414	Pump Arm Retainer Screw	1
37	101-136	320 6431	Coil Housing Attaching Screw	3
	P101-238		Dashpot Bracket Attaching Screw (Not Serviced With Carburetor)	1
38	101-387	320 6415	Throttle Lever Adjusting Screw	1
39	101-514	320 6416	Bowl Attaching Screw	4
	105A-60	320 6802	Dashpot Nut (Not Serviced With Carburetor)	1
40	105A-69	320 6417	Pump Arm Connector Link Nut	1
	108-83		#* Ring	1
	108-87		Pump Plunger Shaft Bushing	1
41	115-391	320 6803	Fast Idle Connector Rod	1
42	115-366	320 6419	Pump Arm Connector Link	1
43	116-31	320 4331	φ Intake Check Ball	1
44	117-200	320 4337	Choke Piston Link	1
45	121-491		* Coil Housing Gasket	1
46	121-492		* Bowl Ring Gasket	1
47	122-126	320 4336	Pump Discharge Needle Seat	1
48	122-127	320 4332	* Intake Ball Check Seat	1
49	136-257	320 6420	Pump Washer	1
	136-267		#* Conical Washer	1
50	150-170	320 6421	Choke Piston Pin	1
51	160-279	320 6422	Choke Piston	1
52	170FA-771S	320 4333	Thermostatic Coil and Housing Assembly	1
	180-120	320 6423	Dashpot Bracket (Not Serviced With Carburetor)	1
53	181-329	320 6804	Fast Idle Cam	1
	202-69S	320 4334	Dashpot Assembly (Not Serviced With Carburetor)	1
54			Step-up Rod Diaphragm Assembly (Not Used)	